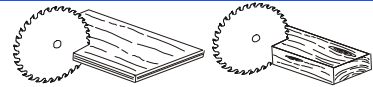


# Cross-cut, Trim and Panel sizing saw blade

Saw blades for cross-cutting of wood, trimming and sizing of chip-board, laminated or non-laminated boards.



## 10BA19

Normal toothed cross-cut saw blade for hardboard, plaster board and chipboard etc. For larger diam. see "Sawmill industry" page 15.

Diam. mm	Kerf/Body mm	Number of Teeth	Price £
180	2.8/1.9	28	54.71
200	2.8/1.9	32	57.81
225	3.2/2.2	36	63.05
250	3.2/2.2	40	63.23
255	3.2/2.2	40	66.84
270	3.2/2.2	40	76.67

## 10BA16

## 10EA16 \*

Trimming and sizing saw blade. Standard blade for the carpentry and furniture industry. Used for non-laminated and single-sided board.\* Sizes are also supplied in Triple Chip (EA)

Diam. mm	Kerf/Body mm	Number of Teeth	Price £
150/160	2.8/1.9	30	56.10
180	2.8/1.9	36	58.78
200	2.8/1.9	40	66.93
250	3.2/2.2	50	73.72
300*	3.2/2.2	60	86.85
315	3.2/2.2	60	100.53
350*	3.5/2.5	70	112.39
400	3.5/2.5	80	130.01
450	4.0/2.8	90	158.75
500	4.0/2.8	100	188.14
550	4.4/3.0	108	250.93
600	4.4/3.0	120	271.46

## 10EAXH16

Panel saw blade with hollow carbide tip. Used for panel sizing of laminated and painted board where a fine surface finish is required.

Diam. mm	Kerf/Body mm	Number of Teeth	Price £
220	3.2/2.2	42	90.29
250	3.2/2.2	48	97.80
303	3.2/2.2	60	120.91
350	3.2/2.2	70	129.43
400	3.5/2.5	80	161.70
450	3.9/2.8	90	201.26
500	3.9/2.8	100	212.94

## 15BA16T2

(Art. LPM)

Universal saw blade, fine toothed. Narrow cutting width. For ripping and cross-cutting of hard and soft solid wood or thin board.

Diam. mm	Kerf/Body mm	Number of Teeth	Price £
150/160	2.4/1.6	30	52.55
180	2.4/1.6	36	55.91
200	2.4/1.6	40	63.23
250	2.8/1.9	50	72.74
300	2.8/1.9	60	86.69
350	3.2/2.2	70	105.09
400	3.2/2.2	80	124.08

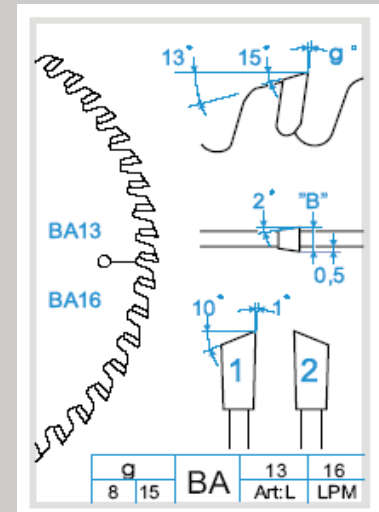
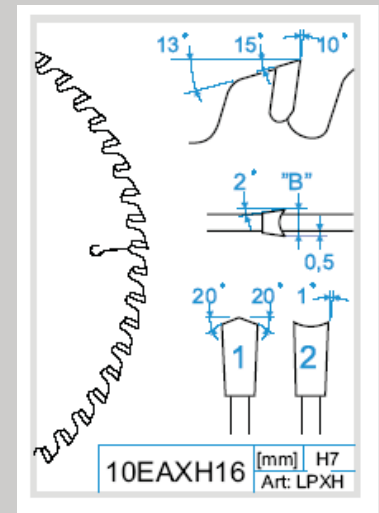
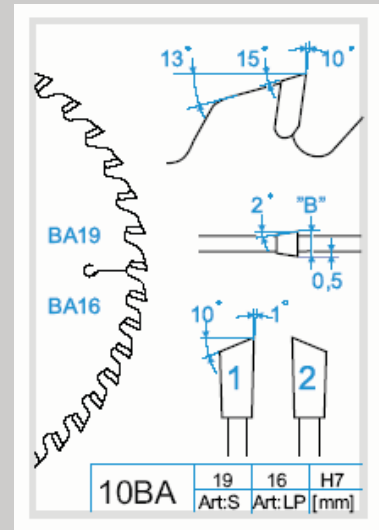
## 8BA13

## 8EA13

(Art. L)

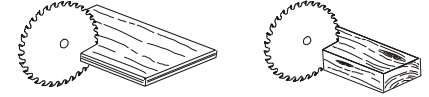
Close-toothed trimming blade for veneered and laminated material. Should be used where a good surface finish is required. Supplied in either (BA)Alternate Bevel or (EA)Triple Chip Tooth form

Diam. mm	Kerf/Body mm	Number of Teeth	Price £
125	2.8/1.9	30	55.52
150/160	2.8/1.9	36	55.52
180	2.8/1.9	42	63.42
200	2.8/1.9	48	69.85
210	2.8/1.9	48	72.66
220	3.2/2.2	56	76.81
225	3.2/2.2	56	76.81
250	3.2/2.2	60	77.01
300	3.2/2.2	72	89.12
315	3.2/2.2	80	109.60
330	3.5/2.5	80	109.60
350	3.5/2.5	84	109.60
370	3.5/2.5	90	137.38
400	3.5/2.5	96	137.38
450	4.0/2.8	108	185.24
500	4.0/2.8	120	203.87
550	4.4/3.0	132	259.42
600	4.4/3.0	144	287.21



# Cross-cut, Trim and Panel sizing blades

Saw blades for cross-cutting of wood, trimming and sizing of chipboard, laminated or non-laminated boards.

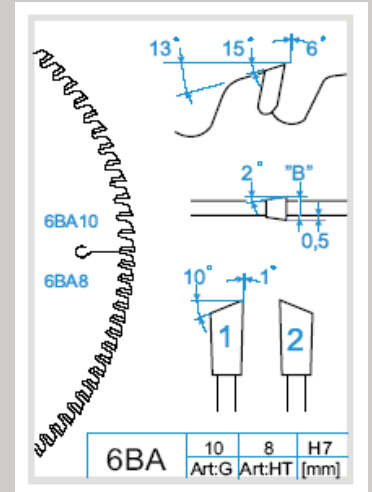


## 6BA10

## 6EA10

Extra close-toothed trimming saw blade. For laminated material and plastics. Used where a good surface finish is required. The saw blades are fitted with Swedex Longlife teeth for maximum wear resistance. Supplied in either (BA) Alternate Bevel or (EA) Triple Chip Tooth Form

Daim. mm	Kerf/Body mm	Number of Teeth	Price £
150/160	2.8/1.9	48	61.82
180	2.8/1.9	56	71.56
190/200	2.8/1.9	64	78.02
210	2.8/1.9	64	84.74
220	3.2/2.2	72	89.10
225	3.2/2.2	72	89.10
250	3.2/2.2	80	89.10
255	3.2/2.2	80	94.79
270	3.2/2.2	84	102.37
300	3.2/2.2	96	99.48
330	3.5/2.5	104	118.02
350	3.5/2.5	112	118.02
400	3.5/2.5	120	156.04
450	4.0/2.8	144	192.71
500	4.0/2.8	160	236.97
550	4.4/3.0	168	298.16
600	4.4/3.0	176	345.30



## 6BA10T2

As 6BA10 but with narrow cutting width. Saves material and gives lower cutting resistance.

Diameter mm	Kerf/Body mm	Number of Teeth	Price £
150/160	2.4/1.6	48	63.23
180	2.4/1.6	56	69.37
200	2.4/1.6	64	78.87
250	2.8/1.9	80	90.43
300	2.8/1.9	96	107.96
350	3.2/2.2	112	131.41
400	3.2/2.2	120	158.23



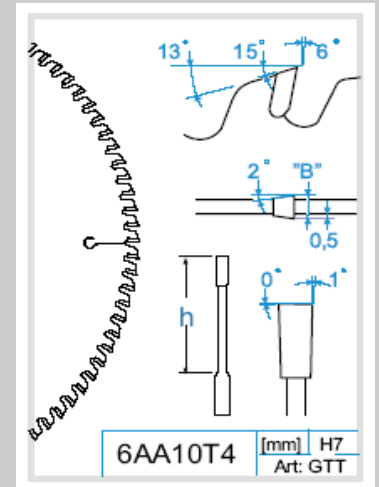
For the best cutting result, adjust the blade to a height of 10-30 mm above the work piece.

## 6BA10T3

## 6EA10T3

Extra narrow cutting width. Cross-cut saw blade for thin plastic profiles, printed circuits, plexiglass etc. Supplied in either (BA) Alternate Bevel or (EA) Triple Chip Tooth Form

Diameter mm	Kerf/Body mm	Number of Teeth	Price £
125	2.0/1.3	40	70.87
150/160	2.0/1.3	48	70.87
180	2.0/1.3	56	79.89
200	2.0/1.3	64	90.05
250	2.4/1.6	80	101.15
300	2.4/1.6	96	113.85
350	2.8/1.9	112	142.62
400	2.8/1.9	120	169.66



## 6BA8T3

## 6EA8T3

Extra narrow cutting width. Extremely close-toothed. Intended for cutting very thin materials. Supplied in either (BA) Alternate Bevel or (EA) Triple Chip Tooth Form

Diameter mm	Kerf/Body mm	Number of Teeth	Price £
150/160	2.0/1.3	60	89.24
180	2.0/1.3	70	110.28
200	2.0/1.3	80	120.51
225	2.4/1.6	90	142.67
250	2.4/1.6	100	142.67
300	2.4/1.6	116	160.66
350	2.8/1.9	144	206.68
400	2.8/1.9	160	228.83

## 6AA10T4

Extremely narrow cutting width. Trimming saw blade for thin plastics and printed circuits. Note! Limited cutting depth. h=max. cutting height

Diameter mm	Kerf/Body mm	Max Cutting Height	Number of Teeth	Price £
150/160	1.5/1.0/1.9	22	48	96.11
180	1.5/1.0/1.9	26	56	106.69
200	1.5/1.0/1.9	30	64	115.84
250	1.5/1.0/1.9	37	80	145.55
300	1.5/1.0/2.2	44	96	166.84
350	1.8/1.2/2.5	52	112	209.04
400	1.8/1.2/2.5	60	120	230.86



# Scribing saw blades

Scribing saw blades for panel sizing saws and tenoners.

## 10RA19

(Art. RA)

Scribing saw blades with a conical tooth form (RA) and straight-cut tops. Swedex Longlife teeth for maximum wear resistance.

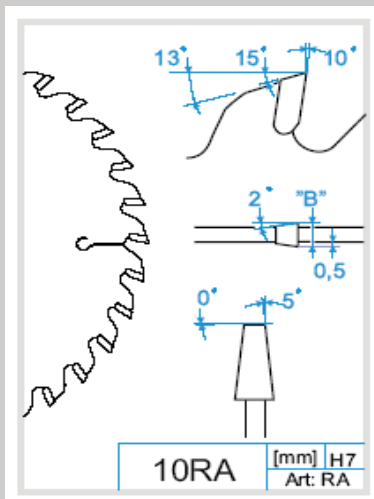
Diam mm	Kerf/Body mm	Number of Teeth	Price £
80	3.0-4.0/2.2	10	44.28
90/100	3.2-4.4/2.2	20	48.12
105	3.2-4.4/2.2	20	48.70
120	3.2-4.4/2.2	20	56.01
125	3.2-4.4/2.2	20	57.66
125	3.5-4.5/2.5	20	67.30
125	4.4-5.4/3.2	20	70.34
150	3.2-4.2/2.2	24	78.11
150	4.4-5.4/3.2	24	80.87
160	4.4-5.4/3.2	24	82.64
160	4.8-5.8/3.5	24	86.07
175	4.4-5.4/3.2	28	83.93
175	4.8-5.8/3.5	28	86.09
180	4.4-5.4/3.2	28	88.68
180	4.8-5.8/3.5	28	91.73
200	3.2-4.4/2.2	36	97.87
200	4.4-5.4/3.2	32	97.87
200	4.8-5.8/3.5	32	102.51
215	4.4-5.4/3.2	32	99.40
300	4.4-5.4/3.2	48	134.77
300	4.8-5.8/3.5	48	148.77

Diam mm	Kerf/Body mm	Number of Teeth	Price £
80	2.8-3.6	2x12	76.18
100	2.8-3.6	2x12	76.18
105	2.8-3.6	2x12	83.79
120	2.8-3.6	2x12	83.79
125	2.8-3.6	2x12	83.79
200	4.2-5.2	2x30	182.47
120	2.8-3.6	2x12	94.08

Altendorf Configuration

## Split Scoring saw blades

Adjustable to adapt to the width of the main saw blade. Adjusting rings are included.



## For Leuco hoggers 6AA10/7AA12

Also available in CA(right), DA(left)

Diam mm	Kerf mm	Body mm	Number of teeth	Centre mm
200*	4.0	2.8	60	80
250*	4.0	2.8	72	100
220*	4.0	2.8	60	80

## 6BA10B2

Scribing saw blade with tooth form BA for tenoners. Swedex Longlife teeth for maximum wear resistance.

Diam mm	Kerf/Body mm	Number of Teeth	Price £
125	3.2/2.2	40	74.20
150	3.2/2.2	48	74.20
160	3.2/2.2	48	74.20
180	3.2/2.2	56	82.61
200	3.2/2.2	64	90.50
300	3.5/2.5	96	114.08

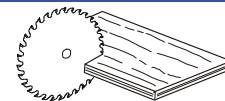
## 8BA13B2

Scribing saw blade with tooth form BA for tenoners. Swedex Longlife teeth for maximum wear resistance.

Diam mm	Kerf/Body mm	Number of Teeth	Price £
125	3.2/2.2	30	66.29
150	3.2/2.2	36	66.29
180	3.2/2.2	42	73.56
200	3.2/2.2	48	79.18

# Panel sizing saw blades

Panel sizing saw blades with a larger cutting width and plate thickness for sawing and trimming of coated or uncoated fibre board. Swedex Longlife teeth for maximum wear resistance.



## 10EA13UB2

Diameter mm	Kerf/Body mm	Number of Teeth	Price £
300	4.4/3.2	72	120.44
350	4.4/3.2	84	146.39

## 15EA26UB2

Coarse-toothed saw blade for large cutting depths.

Diameter mm	Kerf/Body mm	Number of Teeth	Price £
500	4.8/3.5	60	195.17

## 10EA16UB2

Close-toothed.

300	4.4/3.2	60	110.77
320/330	4.4/3.2	72	134.78
350	4.4/3.2	72	134.78
355	4.4/3.2	70	144.30
370	4.4/3.2	72	152.98
380	4.4/3.2	72	152.98
380	4.8/3.5	72	160.07
400	4.4/3.2	72	159.51
470	4.4/3.2	96	226.00

## 15EA30UB2

570	4.8/3.5	60	236.61
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## 15EADifl

Differentiated tooth pitch. With lasercuts in the steel body.

350	4.4/3.2	62	137.90
400	4.4/3.2	72	165.87

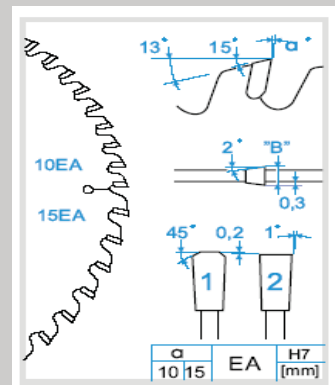
## 15EA19UB2

Normal-toothed.

350	4.4/3.2	56	113.43
400	4.4/3.2	64	136.72
420	4.8/3.5	72	176.69
430	4.4/3.2	72	178.07
430	4.8/3.5	72	194.80
450	4.4/3.2	72	185.95
450	4.8/3.5	72	192.42
500	4.8/3.5	72	207.35



The saw blades can be equipped with cooling holes. Always state the flange diameter



## 15EA21UB2 15EA25UB2

480	4.4/3.2	72	200.38
480	4.8/3.5	72	212.27
480	4.8/3.5	60	195.17